

## ○ APPLICATIONS

Used for duroplastics, polyamide, paper, metal, polycarbonate, polyester, PMMA, polystyrene, polyurethane and rigid PVC.

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## ○ FEATURES

It is a single-component ink that can also be used as two component. It has a matt appearance and an excellent covering power and is quick-drying.

Non-toxic ink (NT) conforms to European regulations EN 71/part 3 and European Directive 2002/95/EC (RoHS).

It has a very good resistance to alcohol, petrol and hands perspiration.

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## ○ PROCESSING

Mix and strongly dilute the ink by using the PLA thinner in the measure of max. 10-20%.

When printing fine details or screened images (e.g. 80/120 lines per cm<sup>2</sup>) in warm environments, we recommend you add the PLD retardant in a minimum percentage.

To increase the mechanical and chemical resistance or adherence to the support, the ink can be used as a dual-component by adding the special PLH catalyst in a 10:1 ratio (10 parts ink and 1 part catalyst).

### **CAUTION!**

*Excessive dilution generates a loss of the covering power, smudges and an imperfect detachment of the ink from the pad. An insufficient dilution causes problems of drawing the ink from the cliché, printing repeatability and dripping of the ink with a consequent decline of the printing quality.*

*The ink used as a dual-component must be consumed within 8-10 hours or afterwards it gradually loses its mechanical-chemical resistance and its ability to adhere to the support.*

## ○ DRYING AND HARDENING

The drying time lasts between 2 and 3 minutes at an ambient temperature of about 20 °C.

If you would like it to dry in only a few seconds, you can use hot air circulation ovens (60-80 °C) or high temperature spot devices (air or infrared rays) that can be installed on the piece feeding systems (e.g. rotary tables, conveyors, etc.).

The ink is completely hardened after 24/48 h.

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## ○ COLOUR RANGE

Consult the COMEC ITALIA color chart of matt hues that includes a selection of 24 standard colors plus 3 three-color shades.

All of the color shades can be mixed with each other.

Upon request:

- special sample colors

- metallic gold and silver shades ready for use.

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## ○ ADDITIVES

PLA thinner.

PLB fast thinner.

PLD retardant.

PPLD retardant paste.

PLH catalyst.

PLT15/70 transparent base.

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## ○ PRESERVATION

Lifetime of about 2 years.

Conditions for preservation: the package must be sealed tight and put in a dry and cool space.

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## **CAUTION: ESSENTIAL NOTES!**

*The information and data contained in this sheet and those provided by Comec Italia by any means are purely indicative, since the conditions of the products' utilization are beyond our control.*

*We recommend that you make some preliminary trials in order to ascertain the selected product's suitability for the material and the work conditions prior to starting a new production run.*

*The use of any product remains entirely under the responsibility of the customer.*

*The manufacturer reserves the right to make changes it deems necessary at any time.*

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