Safety Data Sheet

According to Annex II to REACH - Regulation 2020/878 and to Annex II to UK REACH

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name **CATALIZZATORE: PLHN,**
UFI : **E063-H08T-J00N-C9WR**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Screen printing hardener.**

1.3. Details of the supplier of the safety data sheet

Name **COMEC ITALIA SRL**
Full address **Piazzale del lavoro 149**
District and Country **21044 Cavaria (VA)**
ITALIA

Tel. +39 0331 219516

Fax +39 0331 216161

e-mail address of the competent person

responsible for the Safety Data Sheet **info@comec-italia.it**
Supplier: **Edgardo Baggini**

1.4. Emergency telephone number

For urgent inquiries refer to **Centro Antiveleni di Milano 02 66101029**
(Niguarda Ca Granda - Milano)
Centro Antiveleni di Pavia 0382 24444
(Fondazione Maugeri - Pavia)
Centro Antiveleni di Bergamo 800 883300
(Papa Giovanni XXIII - Bergamo)
Centro Antiveleni di Verona 800 011858
(AOUI - Verona)
Centro Antiveleni di Firenze 055 7947819
(Careggi - Firenze)
Centro Antiveleni di Roma 06 3054343
(Agostino Gemelli - Roma)
Centro Antiveleni di Roma 06 49978000
(Umberto I - Roma)
Centro Antiveleni di Roma 06 68593726
(Ospedale pediatrico Bambino Gesu - Roma)
Centro Antiveleni di Napoli 081 5453333
(Antonio Cardarelli - Napoli)
Centro Antiveleni di Foggia 800 183459
(Azienda ospedaliera universitaria - Foggia)

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and

supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.
Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Flammable liquid, category 3	H226	Flammable liquid and vapour.
Acute toxicity, category 4	H332	Harmful if inhaled.
Specific target organ toxicity - repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Eye irritation, category 2	H319	Causes serious eye irritation.
Skin irritation, category 2	H315	Causes skin irritation.
Specific target organ toxicity - single exposure, category 3	H335	May cause respiratory irritation.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:

Signal words: Warning

Hazard statements:

H226	Flammable liquid and vapour.
H332	Harmful if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.

Precautionary statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/ protective clothing / eye protection / face protection.
P370+P378	In case of fire: use chemical powder, CO2 or dry send to extinguish.
P261	Avoid breathing dust, gas or vapours.
P312	Call a POISON CENTRE or a doctor if you feel unwell.

Contains: XYLENE (MIXTURE OF ISOMERS)
Hexamethylene diisocyanate homopolymer
HEXAMETHYLENE-DI-ISOCYANATE

As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration ≥ 0.1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
Hexamethylene diisocyanate homopolymer		
INDEX -	74 ≤ x < 78	Acute Tox. 4 H332, STOT SE 3 H335, Skin Sens. 1 H317
EC 931-274-8		LC50 Inhalation mists/powders: 1,5 mg/l/4h
CAS 28182-81-2		
REACH Reg. 01-2119485796-17-xxxx		
XYLENE (MIXTURE OF ISOMERS)		
INDEX 601-022-00-9	12 ≤ x < 13,5	Flam. Liq. 3 H226, Acute Tox. 4 H312, Acute Tox. 4 H332, Asp. Tox. 1 H304, STOT RE 2 H373, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Aquatic Chronic 3 H412, Classification note according to Annex VI to the CLP Regulation: C
EC 215-535-7		STA Dermal: 1100 mg/kg, LC50 Inhalation vapours: 11,58 mg/l/4h
CAS 1330-20-7		
REACH Reg. 01-2119488216-32-xxxx		
2-METHOXY-1-METHYLETHYL ACETATE		
INDEX 607-195-00-7	12 ≤ x < 13,5	Flam. Liq. 3 H226, STOT SE 3 H336
EC 203-603-9		
CAS 108-65-6		
REACH Reg. 01-2119475791-29-xxxx		
HEXAMETHYLENE-DI-ISOCYANATE		
INDEX 615-011-00-1	0,192 ≤ x < 0,202	Acute Tox. 1 H330, Acute Tox. 4 H302, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Resp. Sens. 1 H334, Skin Sens. 1 H317, Classification note according to Annex VI to the CLP Regulation: 2
EC 212-485-8		LD50 Oral: 746 mg/kg, LC50 Inhalation vapours: 0,124 mg/l/4h
CAS 822-06-0		
REACH Reg. 01-2119457571-37-xxxx		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.
SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.
INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.
INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT
Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.
UNSUITABLE EXTINGUISHING EQUIPMENT
Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE
Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION
Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.
SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS
Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.
Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

Send away individuals who are not suitably equipped. Use explosion-proof equipment. Eliminate all sources of ignition (cigarettes, flames, sparks, etc.) from the leakage site.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.
Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a cool and well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

BGR	България	НАРЕДБА № 13 ОТ 30 ДЕКЕМВРИ 2003 Г. ЗА ЗАЩИТА НА РАБОТЕЩИТЕ ОТ РИСКОВЕ, СВЪРЗАНИ С ЕКСПОЗИЦИЯ НА ХИМИЧНИ АГЕНТИ ПРИ РАБОТА (изм. ДВ. бр.5 от 17 Януари 2020г.)
CZE	Česká Republika	Nařízení vlády č. 41/2020 Sb. Nařízení vlády, kterým se mění nařízení vlády č. 361/2007 Sb., kterým se stanoví podmínky ochrany zdraví při práci, ve znění pozdějších předpisů
DEU	Deutschland	Technischen Regeln für Gefahrstoffe (TRGS 900) - Liste der Arbeitsplatzgrenzwerte und Kurzzeitwerte. MAK- und BAT-Werte-Liste 2020, Ständige Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe, Mitteilung 56
DNK	Danmark	Bekendtgørelse om grænseværdier for stoffer og materialer - BEK nr 1458 af 13/12/2019
ESP	España	Límites de exposición profesional para agentes químicos en España 2021
FRA	France	Valeurs limites d'exposition professionnelle aux agents chimiques en France. ED 984 - INRS
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
NLD	Nederland	Arbeidsomstandighedenregeling. Lijst van wettelijke grenswaarden op grond van de artikelen 4.3, eerste lid, en 4.16, eerste lid, van het Arbeidsomstandighedenbesluit
PRT	Portugal	Decreto-Lei n.º 1/2021 de 6 de janeiro, valores-limite de exposição profissional indicativos para os agentes químicos. Decreto-Lei n.º 35/2020 de 13 de julho, proteção dos trabalhadores contra os riscos ligados à exposição durante o trabalho a agentes cancerígenos ou mutagénicos
POL	Polska	Rozporządzenie ministra rozwoju, pracy i technologii z dnia 18 lutego 2021 r. Zmieniające rozporządzenie w sprawie najwyższych dopuszczalnych stężeń i natężeń czynników szkodliwych dla zdrowia w środowisku pracy
ROU	România	Hotărârea nr. 53/2021 pentru modificarea hotărârii guvernului nr. 1.218/2006, precum şi pentru modificarea şi completarea hotărârii guvernului nr. 1.093/2006
SWE	Sverige	Hygieniska gränsvärden, Arbetsmiljöverkets föreskrifter och allmänna råd om hygieniska gränsvärden (AFS 2018:1)
TUR	Türkiye	Kimyasal Maddelerle Çalışmalarda Sağlık ve Güvenlik Önlemleri Hakkında Yönetmelik 12.08.2013 / 28733
GBR	United Kingdom	EH40/2005 Workplace exposure limits (Fourth Edition 2020)
EU	OEL EU	Directive (EU) 2022/431; Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
	TLV-ACGIH	ACGIH 2021

Hexamethylene diisocyanate homopolymer

Predicted no-effect concentration - PNEC		
Normal value in fresh water	0,127	mg/l
Normal value in marine water	0,0127	mg/l
Normal value for fresh water sediment	266700	mg/kg
Normal value for marine water sediment	26670	mg/kg
Normal value for water, intermittent release	1,27	mg/l
Normal value of STP microorganisms	38,3	mg/l
Normal value for the terrestrial compartment	53182	mg/kg

Health - Derived no-effect level - DNEL / DMEL

	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					1 mg/m3		0,5 mg/m3	

2-METHOXY-1-METHYLETHYL ACETATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations	
		mg/m3	ppm	mg/m3	ppm		
TLV	BGR	275	50	550	100	SKIN	
TLV	CZE	270	49,14	550	100,1	SKIN	
AGW	DEU	270	50	270	50		
MAK	DEU	270	50	270	50		
TLV	DNK	275	50			SKIN	E
VLA	ESP	275	50	550	100	SKIN	
VLEP	FRA	275	50	550	100	SKIN	
VLEP	ITA	275	50	550	100	SKIN	
TGG	NLD	550					
VLE	PRT	275	50	550	100	SKIN	
NDS/NDSCh	POL	260		520		SKIN	
TLV	ROU	275	50	550	100	SKIN	
NGV/KGV	SWE	275	50	550	100	SKIN	
ESD	TUR	275	50	550	100	SKIN	
WEL	GBR	274	50	548	100	SKIN	
OEL	EU	275	50	550	100	SKIN	

Predicted no-effect concentration - PNEC		
Normal value in fresh water	0,635	mg/l
Normal value in marine water	0,0635	mg/l
Normal value for fresh water sediment	3,29	mg/kg
Normal value for marine water sediment	0,329	mg/l
Normal value for water, intermittent release	6,35	mg/l
Normal value of STP microorganisms	100	mg/l
Normal value for the terrestrial compartment	0,29	mg/kg

Health - Derived no-effect level - DNEL / DMEL

	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic	Acute local	Acute	Chronic local	Chronic

		systemic		systemic		systemic
Oral	VND	1,67 mg/kg				
Inhalation	33 mg/m3	33 mg/m3	550 mg/m3		VND	275 mg/m3
Skin	VND	54,8 mg/kg			VND	153,5 mg/kg

XYLENE (MIXTURE OF ISOMERS)

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations	
		mg/m3	ppm	mg/m3	ppm		
TLV	BGR	221	50	442	100	SKIN	
TLV	CZE	200	45,4	400	90,8	SKIN	
AGW	DEU	440	100	880	200	SKIN	
MAK	DEU	440	100	880	200	SKIN	
TLV	DNK	109	25			SKIN	E
VLA	ESP	221	50	442	100	SKIN	
VLEP	FRA	221	50	442	100	SKIN	
VLEP	ITA	221	50	442	100	SKIN	
TGG	NLD	210		442		SKIN	
VLE	PRT	221	50	442	100	SKIN	
NDS/NDSCh	POL	100		200		SKIN	
TLV	ROU	221	50	442	100	SKIN	
NGV/KGV	SWE	221	50	442	100	SKIN	
ESD	TUR	221	50	442	100	SKIN	
WEL	GBR	220	50	441	100	SKIN	
OEL	EU	221	50	442	100	SKIN	
TLV-ACGIH			20				

Predicted no-effect concentration - PNEC		
Normal value in fresh water	0,327	mg/l
Normal value in marine water	0,327	mg/l
Normal value for fresh water sediment	12,46	mg/kg
Normal value for marine water sediment	12,46	mg/kg
Normal value for water, intermittent release	0,327	mg/l
Normal value of STP microorganisms	6,58	mg/l
Normal value for the terrestrial compartment	2,31	mg/kg

Health - Derived no-effect level - DNEL / DMEL

	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral			VND	1,6 mg/kg/d				
Inhalation	174 mg/m3	174 mg/m3	VND	14,8 mg/m3	289 mg/m3	289 mg/m3	77 mg/m3	77 mg/m3
Skin			VND	108 mg/kg/d	174 mg/m3	VND	VND	180 mg/kg

HEXAMETHYLENE-DI-ISOCYANATE

Threshold Limit Value

Type	Country	TWA/8h	STEL/15min	Remarks / Observations

		mg/m3	ppm	mg/m3	ppm
TLV	BGR	0,1			
TLV	CZE	0,035		0,07	
AGW	DEU	0,035	0,005	0,035	0,005
MAK	DEU	0,035	0,005	0,035	0,005
TLV	DNK	0,035	0,005	0,07	0,01
VLA	ESP	0,035	0,005		
VLEP	FRA	0,075	0,01	0,15	0,02
VLEP	ITA	0,034	0,005		
NDS/NDSCh	POL	0,04		0,08	
NGV/KGV	SWE	0,02	0,002	0,03 (C)	0,005 (C)
WEL	GBR	0,02		0,07	
TLV-ACGIH		0,034	0,005		

Predicted no-effect concentration - PNEC		
Normal value in fresh water	0,0774	mg/l
Normal value in marine water	0,00774	mg/l
Normal value for fresh water sediment	0,01334	mg/kg
Normal value for marine water sediment	0,001334	mg/kg
Normal value for water, intermittent release	0,774	mg/l
Normal value of STP microorganisms	8,42	mg/l
Normal value for the terrestrial compartment	0,0026	mg/kg

Health - Derived no-effect level - DNEL / DMEL

	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					0,07 mg/m3	0,07 mg/m3	0,035 mg/m3	0,035 mg/m3

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.
When choosing personal protective equipment, ask your chemical substance supplier for advice.
Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

Exposure levels must be kept as low as possible to avoid significant build-up in the organism. Manage personal protective equipment so as to guarantee maximum protection (e.g. reduction in replacement times).

HAND PROTECTION
Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.
The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION
Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

EYE PROTECTION
Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION
If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.
Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.
If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS
The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	transparent	
Odour	amino	
Melting point / freezing point	not available	
Initial boiling point	not available	
Flammability	not available	
Lower explosive limit	not available	
Upper explosive limit	not available	
Flash point	23 ≤ T ≤ 60 °C	
Auto-ignition temperature	not available	
Decomposition temperature	not available	
pH	not available	
Kinematic viscosity	not available	
Solubility	immiscible	
Partition coefficient: n-octanol/water	not available	
Vapour pressure	not available	
Density and/or relative density	1,09	
Relative vapour density	not available	
Particle characteristics	not applicable	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

Hexamethylene diisocyanate homopolymer

Stable in normal conditions of use and storage.

2-METHOXY-1-METHYLETHYL ACETATE

Stable in normal conditions of use and storage.

With the air it may slowly develop peroxides that explode with an increase in temperature.

HEXAMETHYLENE-DI-ISOCYANATE

Decomposes at 255°C/491°F.Polymerises at temperatures above 200°C/392°F.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

Hexamethylene diisocyanate homopolymer

Stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

The vapours may also form explosive mixtures with the air.

Hexamethylene diisocyanate homopolymer

Reacts with: alcohols,amines.Forms: high temperatures.Reacts with: water.Forms: carbon dioxide.May develop: pressure.May form flammable mixtures with: metals.May form: toxic gases.On contact with: strong oxidising agents,mineral acids.

2-METHOXY-1-METHYLETHYL ACETATE

May react violently with: oxidising substances,strong acids,alkaline metals.

XYLENE (MIXTURE OF ISOMERS)

Stable in normal conditions of use and storage.Reacts violently with: strong oxidants,strong acids,nitric acid,perchlorates.May form explosive mixtures with: air.

HEXAMETHYLENE-DI-ISOCYANATE

May form explosive mixtures with: alcohols,bases.May react violently with: alcohols,amines,strong bases,oxidising agents,strong acids,water.

10.4. Conditions to avoid

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

HEXAMETHYLENE-DI-ISOCYANATE

Avoid exposure to: high temperatures,moisture.

10.5. Incompatible materials

2-METHOXY-1-METHYLETHYL ACETATE

Incompatible with: oxidising substances,strong acids,alkaline metals.

HEXAMETHYLENE-DI-ISOCYANATE

Incompatible with: alcohols,carboxylic acids,amines,strong bases.

10.6. Hazardous decomposition products

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

HEXAMETHYLENE-DI-ISOCYANATE

May develop: nitric oxide,hydrogen cyanide.

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Metabolism, toxicokinetics, mechanism of action and other information

2-METHOXY-1-METHYLETHYL ACETATE
The main route of entry is the skin, whereas the respiratory route is less important due to the low vapour pressure of the product.

Information on likely routes of exposure

2-METHOXY-1-METHYLETHYL ACETATE
WORKERS: inhalation; contact with the skin.

XYLENE (MIXTURE OF ISOMERS)
WORKERS: inhalation; contact with the skin.
POPULATION: ingestion of contaminated food or water; inhalation of ambient air.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

2-METHOXY-1-METHYLETHYL ACETATE
Above 100 ppm causes irritation of the eye, nose and oropharynx mucous membranes. At 1000 ppm, disturbance of equilibrium and severe eye irritation can be noticed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and eye irritation with direct contact. No chronic effects on humans have been reported (INCR, 2010).

XYLENE (MIXTURE OF ISOMERS)
Toxic effect on the central nervous system (encephalopathy); irritating for the skin, conjunctiva, cornea and respiratory apparatus.

Interactive effects

XYLENE (MIXTURE OF ISOMERS)
Intake of alcohol interferes with the metabolism of the substance, inhibiting it. Ethanol consumption (0.8 g/kg) before a 4-hour exposure to xylene vapours (145 and 280 ppm) causes a 50% reduction in the excretion of methyl hippuric acid, whereas the concentration of xylenes in the blood increases approx. 1.5-2 times. At the same time there is an increase in the secondary side effects of the ethanol. The metabolism of the xylenes is increased by phenobarbital and 3-methyl-colantrene type enzyme inducers. Aspirin and xylenes mutually inhibit their conjugation with the glycine, which results in a decrease in urinary excretion of methyl hippuric acid. Other industrial products can interfere with the metabolism of xylenes.

ACUTE TOXICITY

ATE (Inhalation - mists / powders) of the mixture:	1,92 mg/l
ATE (Inhalation - vapours) of the mixture:	Acute Tox. 4
ATE (Inhalation - gas) of the mixture:	Acute Tox. 4
ATE (Oral) of the mixture:	Not classified (no significant component)
ATE (Dermal) of the mixture:	>2000 mg/kg

Hexamethylene diisocyanate homopolymer

LD50 (Dermal):	> 2000 mg/kg Coniglio / Rabbit
LD50 (Oral):	> 2500 mg/kg Ratto / Rat (OECD 401)
LC50 (Inhalation mists/powders):	1,5 mg/l/4h Ratto / Rat (OECD 401)

2-METHOXY-1-METHYLETHYL ACETATE

LD50 (Dermal):	> 5000 mg/kg Coniglio / Rabbit
LD50 (Oral):	8500 mg/kg Ratto / Rat

LC50 (Inhalation vapours):	4345 ppm/6h Ratto / Rat

XYLENE (MIXTURE OF ISOMERS)

LD50 (Dermal):	4350 mg/kg Rabbit
STA (Dermal):	1100 mg/kg estimate from table 3.1.2 of Annex I of the CLP (figure used for calculation of the acute toxicity estimate of the mixture)
LD50 (Oral):	3523 mg/kg Rat
LC50 (Inhalation vapours):	11,58 mg/l/4h Rat

HEXAMETHYLENE-DI-ISOCYANATE

LD50 (Dermal):	599 mg/kg/24h Coniglio / Rabbit
LD50 (Oral):	746 mg/kg Ratto / Rat
LC50 (Inhalation vapours):	0,124 mg/l/4h Rat

SKIN CORROSION / IRRITATION

Causes skin irritation

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

XYLENE (MIXTURE OF ISOMERS)
Classified in Group 3 (not classifiable as a human carcinogen) by the International Agency for Research on Cancer (IARC).
The US Environmental Protection Agency (EPA) affirms that "the data is inadequate for an assessment of the carcinogenic potential".

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

May cause respiratory irritation

STOT - REPEATED EXPOSURE

May cause damage to organs

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

HEXAMETHYLENE-DI-ISOCYANATE	
LC50 - for Fish	> 22 mg/l/96h
EC50 - for Crustacea	> 89,1 mg/l/48h Dafnie
EC50 - for Algae / Aquatic Plants	> 77,4 mg/l/72h
Chronic NOEC for Algae / Aquatic Plants	11,7 mg/l 72h
2-METHOXY-1-METHYLETHYL ACETATE	
LC50 - for Fish	134 mg/l/96h Pesce, Oncorhynchus mykiss OECD 203
EC50 - for Crustacea	> 500 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants	> 1000 mg/l/72h Selenastrum capricornutum OECD 201
Chronic NOEC for Fish	47,5 mg/l Oryzias latipes 14 gg OECD 204
Chronic NOEC for Crustacea	100 mg/l Dapnia magna 21 gg OECD 202
Hexamethylene diisocyanate homopolymer	
LC50 - for Fish	> 100 mg/l/96h Method: Dir 67/548/CEE, All. V, C.1

EC50 - for Crustacea	> 100 mg/l/48h Dafnia - Method: Dir 67/548/CEE, All. V, C.2
EC50 - for Algae / Aquatic Plants	> 100 mg/l/72h Alghe - Method: Dir 67/548/CEE, All. V, C.3

12.2. Persistence and degradability

HEXAMETHYLENE-DI-ISOCYANATE
NOT rapidly degradable

XYLENE (MIXTURE OF ISOMERS)

Solubility in water	100 - 1000 mg/l

Rapidly degradable
2-METHOXY-1-METHYLETHYL ACETATE

Solubility in water	> 10000 mg/l

Rapidly degradable
OECD Gl 301F 83% 10 d
Hexamethylene diisocyanate homopolymer

Solubility in water	20 mg/l

NOT rapidly degradable

12.3. Bioaccumulative potential

HEXAMETHYLENE-DI-ISOCYANATE

Partition coefficient: n-octanol/water	3,2
BCF	57,63

XYLENE (MIXTURE OF ISOMERS)

Partition coefficient: n-octanol/water	3,12
BCF	25,9

2-METHOXY-1-METHYLETHYL ACETATE

Partition coefficient: n-octanol/water	1,2
BCF	100

Hexamethylene diisocyanate homopolymer

BCF	367,7 l/kg

12.4. Mobility in soil

HEXAMETHYLENE-DI-ISOCYANATE

Partition coefficient: soil/water	3,77

XYLENE (MIXTURE OF ISOMERS)

Partition coefficient: soil/water	2,73

2-METHOXY-1-METHYLETHYL ACETATE

Partition coefficient: soil/water	1,7

Hexamethylene diisocyanate homopolymer

Partition coefficient: soil/water 7,8

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.
Waste transportation may be subject to ADR restrictions.
CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

14.1. UN number or ID number

ADR / RID, IMDG, IATA: 1866

14.2. UN proper shipping name

ADR / RID: RESIN SOLUTION
IMDG: RESIN SOLUTION
IATA: RESIN SOLUTION

14.3. Transport hazard class(es)

ADR / RID: Class: 3 Label: 3

IMDG: Class: 3 Label: 3

IATA: Class: 3 Label: 3

14.4. Packing group

ADR / RID, IMDG, IATA: III

14.5. Environmental hazards

ADR / RID:	NO
IMDG:	NO
IATA:	NO

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 30	Limited Quantities: 5 L	Tunnel restriction code: (D/E)
	Special provision: -		
IMDG:	EMS: F-E, S-E	Limited Quantities: 5 L	
IATA:	Cargo:	Maximum quantity: 220 L	Packaging instructions: 366
	Pass.:	Maximum quantity: 60 L	Packaging instructions: 355
	Special provision:	A3	

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EU: P5c

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product

Point	3 - 40

Contained substance

Point	75	HEXAMETHYLENE-DI-ISOCYANATE REACH Reg.: 01-2119457571-37-xxxx
Point	75	XYLENE (MIXTURE OF ISOMERS) REACH Reg.: 01-2119488216-32-xxxx
Point	74	DIISOCYANATES

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors

not applicable

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage ≥ than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3	Flammable liquid, category 3
Acute Tox. 1	Acute toxicity, category 1
Acute Tox. 4	Acute toxicity, category 4
Asp. Tox. 1	Aspiration hazard, category 1
STOT RE 2	Specific target organ toxicity - repeated exposure, category 2
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Resp. Sens. 1	Respiratory sensitization, category 1
Skin Sens. 1	Skin sensitization, category 1
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H226	Flammable liquid and vapour.
H330	Fatal if inhaled.

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

LEGEND:
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY
1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)

14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)
- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:
The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.
This document must not be regarded as a guarantee on any specific product property.
The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.
Provide appointed staff with adequate training on how to use chemical products.
CALCULATION METHODS FOR CLASSIFICATION
Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.
Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.
Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

For information on any exposure scenarios of the substances present in the mixture, contact Sericom Italia srl.