COMEC	ITALIA SRL	Revision nr. 4
COWIEC		Dated 01.06.2015
	.TTEXA: B 79	Printed on 01.06.2015
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	Safety data sheet	
SECTION 1. Identification of the subs	stance/mixture and of the company/under	rtaking
1.1. Product identifier Product name	SERIE PLTTEXA: B 79	
1.2. Relevant identified uses of the substance or m Intended use Pad Printing ink.	nixture and uses advised against	
1.3. Details of the supplier of the safety data sheet Name	COMEC ITALIA SRL	
Full address	PIAZZALE DEL LAVORO 149	
District and Country	21044 CAVARIA VA ITALIA	
	Tel. 0331 219516	
	Fax 0331 216161	
e-mail address of the competent person		
responsible for the Safety Data Sheet Product distribution by	info@comec-italia.it EDGARDO BAGGINI	
1.4. Emergency telephone number	-20 0224 240540	
For urgent inquiries refer to	+39 0331 219516	
SECTION 2. Hazards identification.		

2.1. Classification of the substance or mixture.

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

2.1.1. Regulation 1272/2008 (CLP) and following amendments and adjustments.

Hazard classification and indication:

Flam. Liq. 3	H226
Asp. Tox. 1	H304
Eye Irrit. 2	H319
Aquatic Chronic 3	H412

2.1.2. 67/548/EEC and 1999/45/EC Directives and following amendments and adjustments.

Danger Symbols: Xn R phrases: 10-20-36-52/53-65-66

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet.

2.2. Label elements.

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

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azard pictograms:	ی 🔇	>		
Signal words:	Danger			
lazard statements:				
H226 H304 H319 H412 EUH066 EUH208	Flammable liquid and May be fatal if swallor Causes serious eye in Harmful to aquatic life Repeated exposure n Contains: Fatty acids, C18, unst May produce an aller	wed and enters airwa rritation. with long lasting effe nay cause skin dryne: aturated, dimers, proc	ects. ss or cracking.	I-1, 3propanediamine and 1,3-propanediamin
recautionary statements	5:			
P210 P233 P264 P280 P301+P310 P303+P361+P353	Keep container tightly Wash the hands thoro Wear protective glove IF SWALLOWED: Im	/ closed. bughly after handling. es / protective clothing mediately call a POIS	g / eye protection / face protection SON CENTER or doctor / physiciar	n. ng. Rinse skin with water / shower.
Contains:	Aromatic hydrocarbor	ns, C9		
2.3. Other hazards.				
nformation not available				
SECTION 3. Col	nposition/informa	ation on ingred	lients.	
3.1. Substances.				
nformation not relevant.				
3.2. Mixtures.				
contains:				
Identification. 4-HYDROXY-4-METH	(LPENTAN-2-ONE	Conc. %.	Classification 67/548/EEC.	Classification 1272/2008 (CLP).
CAS. 123-42-2 EC. 204-626-7		16,5 - 18	Xi R36	Flam. Liq. 3 H226, Eye Irrit. 2 H319
INDEX. 603-016-00-1				
Reg. no. 01-2119473	975-21xxxx			

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CYCLOHEXANONE			
CAS. 108-94-1 EC. 203-631-1	16,5 - 18	R10, Xn R20	Flam. Liq. 3 H226, Acute Tox. 4 H332
INDEX. 606-010-00-7			
Reg. no. 01-2119453616-35-xxxx			
Aromatic hydrocarbons, C9			
CAS. 64742-95-6	12 - 13,5	R10, R66, R67, Xn R65, Xi R37, N R51/53, Note P	Flam. Liq. 3 H226, Asp. Tox. 1 H304, STOT SE 3 H335, STOT SE 3 H336, Aquatic Chronic 2 H411, EUH066, Note P
EC. 918-668-5			
INDEX. 649-356-00-4			
Reg. no. 01-2119486773-35-xxxx			
ALUMINIUM POWDER (STABILIZED)			
CAS. 7429-90-5 EC. 231-072-3	10,5 - 12	F R11, Note T	Flam. Sol. 1 H228, Note T
INDEX. 013-002-00-1			
Reg. no. 01-2119529243-45			
2-METHOXY-1-METHYLETHYL ACETATE			
CAS. 108-65-6 EC. 203-603-9	9 - 10,5	R10	Flam. Liq. 3 H226
INDEX. 607-195-00-7			
Reg. no. 01-2119475791-29-xxxx			
HYDROCARBONS, C10-C13, n-alkanes, isoalkanes, CYCLIC, <2% AROMATIC CAS EC. 918-481-9	6 - 7	R66, Xn R65	Asp. Tox. 1 H304, EUH066
INDEX			
Reg. no. 01-2119457273-39-xxxx			
1-METHOXY-2-PROPANOL			
CAS. 107-98-2 EC. 203-539-1	0,3 - 0,4	R10, R67	Flam. Liq. 3 H226, STOT SE 3 H336
INDEX. 603-064-00-3			
Reg. no. 01-2119457435-35xxxx			

Note: Upper limit is not included into the range.

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet. T+ = Very Toxic(T+), T = Toxic(T), Xn = Harmful(Xn), C = Corrosive(C), Xi = Irritant(Xi), O = Oxidizing(O), E = Explosive(E), F+ = Extremely Flammable(F+), F = Highly Flammable(F), N = Dangerous for the Environment(N)

SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention immediately. Wash contaminated clothing before using it again.

INHALATION: Remove to open air. If the subject stops breathing, administer artificial respiration. Get medical advice/attention immediately.

INGESTION: Get medical advice/attention immediately. Do not induce vomiting. Do not administer anything not explicitly authorised by a doctor.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

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4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

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SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Vapours may catch fire and an explosion may occur; vapour accumulation is therefore to be avoided by leaving windows and doors open and ensuring good cross ventilation. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. When performing transfer operations involving large containers, connect to an earthing system and wear antistatic footwear. Vigorous stirring and flow through the tubes and equipment may cause the formation and accumulation of electrostatic charges. In order to avoid the risk of fires and explosions, never use compressed air when handling. Open containers with caution as they may be pressurised. Do not eat, drink or smoke during use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Store in a well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Regulatory References:

United Kingdom	EH40/2005 Workplace exposure limits. Containing the list of workplace exposure limits for use with the Control of Substances Hazardous to Health Regulations (as amended).
Éire	Code of Practice Chemical Agent Regulations 2011.
OEL EU	Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive
	2000/39/EC.
TLV-ACGIH	ACGIH 2012

4-HYDROXY-4-METHYLPENTAN-2-ONE

Threshold Limit Value.						
Туре	Country	TWA/8h		STEL/15min		
		mg/m3	ppm	mg/m3	ppm	
OEL	IRL	240	50	360	75	
TLV-ACGIH		238	50			
WEL	UK	241	50	362	75	

CYCLOHEXANONE	
Thread ald Limit Value	

Threshold Limit Value. Type	Country	TWA/8h		STEL/15min			
		mg/m3	ppm	mg/m3	ppm		
OEL	EU	40,8	10	81,6	20	SKIN	
OEL	IRL	40,8	10	81,6	20	SKIN	
TLV-ACGIH		80	20	201	50		
WEL	UK	41	10	82	20	SKIN	
Predicted no-effect concentration	n - PNEC.						

Normal value for the terrestrial compartment

0,0143

mg/Kg

D

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Normal web in marine water0.0232mpHealth - Defrived no-effect levels web starter0.0551mpmpHealth - Defrived no-effect localAcute systemicLocalAcute scaleChronic localChronic </th <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>									
Effects on workers Acute local local system Acute local a prime inclusion Acute local a prime inclusion Chronic local a prime inclusion Chroni					0,0329		mg/	1	
haladion. SI series in a systemic sy		Effects on consumers.		Chronic local	Chronic	workers	Aquita	Chronic local	Chronia
Skin. VND NND 2 mylydd Type Courrity YWABh STEL1/5min prin I Type/ACGIH 100 20 20 50 I I TU-ACGIH 100 20 20 50 I I Rodre of exposure Acute local Acute local Chronic local Ffreets on signification Acute local Chronic local Signification Skin. I NND 11 mg/kg Acute local Signification Signification Skin. VND 11 mg/kg VND 11 mg/kg VND Signification Skin. VND 11 mg/kg VND 10 mg/m3 Signification Signification Skin. VND 11 mg/kg VND 11 mg/kg VND 10 mg/m3 Skin. VND 11 mg/kg VND 10 mg/m3 Signification Signification Type Marka STEL1/5min VND 10 mg/m3 print VND 10 mg/m3 OEL II Marka STEL1/5min VND STEL1/5min VND 10 mg/m3 Type Marka STEL1/5min VND STEL1/5min VND STEL1/5min VND		Acute local	Acute systemic	Chilonic local		Acute local			systemic
Aromatic hydrocarbons, CS Aromatic hydrocarbons, CS Type County TWA/8h STEL/15min Threshold Limit Value. mg/m3 ppm mg/m3 ppm TU-ACGIH 02 50								-	-
Trepend limit YaleSTEL/tamin'STEL/tamin'TypeGuntypmmg/m3pmpmset in the intermediate	Skin.							VND	20 mg/kg/d
mg/mg pmg mg/mg pmg mg/mg pmg mg/mg pmg mg/mg pmg pmg mg/mg pmg pmg pmg pmg pmg pmg pmg pmg pmg p	Aromatic hydrocarbons, C9 Threshold Limit Value.)							
TLV-ACGIM 100 20 250 50 Heakh - Derived no-effect Son Consumers. Note of exposure Acute systemic consumers. Note of exposure Acute systemic systemic Acute Acute systemic Acute systemic Chronic local Chronic systemic Oral. VND 11 mg/kg Chronic Image Acute systemic Chronic local	Туре	Country	TWA/8h		STEL/15min				
Beliets on consumers. Route of exposure Acute total Acute system Chronic local Chronic local Acute systemic Acute systemic Chronic local Systemic Oral. VID 32 mg/m3 22 mg/m3 VID 11 mg/s2 VID 150 mg/m3 Skin. VID 11 mg/s2 VID 11 mg/s2 VID 150 mg/m3 Skin. VID 11 mg/s2 VID 150 mg/m3 Sim VID 150 mg/m3 Skin. Country TWA/Bh VID STEL/15min VID VID 150 mg/m3 Troshold Limit Value. Country 140 0.9 STEL/15min VID VID 150 mg/m3 VEL VID 160 State State VID 150 mg/m3 State VID 150 mg/m3 OEL Ret Curtry TWA/Bh State State State VID 150 mg			mg/m3	ppm	mg/m3	ppm			
Route of exposureEffects on consumers. Acute localAcute systemic Acute localChronic local systemicChronic local systemicAcute local systemicAcute local systemicChronic local systemic </td <td>TLV-ACGIH</td> <td></td> <td>100</td> <td>20</td> <td>250</td> <td>50</td> <td></td> <td></td> <td></td>	TLV-ACGIH		100	20	250	50			
Oral.VND11 mg/kgsystemicsystemicsystemicsystemicsystemicsystemicsystemicsystemicSystemic<	Health - Derived no-effect le	Effects on	/IEL						
Oral, Inhalation, Inhalation, Skin.VND11 mg/kgVND12 mg/kgInhalation, Skin.VND32 mg/m3VND150 mg/m3Skin.VND11 mg/kgVND150 mg/m3ALUMINIUM POWDER (STABLIZED) Threshold Limit Value, TypeTWA/8hSTEL/15minVND150 mg/m3GeLRL1Ng/m3ppmFVVND160 mg/m3OELIRL1Ng/m3ppmVVVVVVA/ACGIHUK4VVVVVVVVV2-METHOX'-1-METHUETHUE TypeVK/MBSTEL/15minVV </td <td>Route of exposure</td> <td>Acute local</td> <td>Acute systemic</td> <td>Chronic local</td> <td></td> <td>Acute local</td> <td></td> <td>Chronic local</td> <td></td>	Route of exposure	Acute local	Acute systemic	Chronic local		Acute local		Chronic local	
NinNND11 mg/kgVND25 mg/kgALUMINUM POWDER (STABLIZED)Threshold Limit Value. TypeCountyTWA/8hSTEL/15min $= 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 $	Oral.			VND			.,		.,
ALUMINIUM POWDER (STABILIZED) Threshol Limit Value. Type Country TWA/8h STEL/15min mg/m3 ppm mg/m3 ppm colspan="2">STEL/15min OEL IRL 1 0.9	Inhalation.			VND	32 mg/m3			VND	150 mg/m3
Threshold Limit Value. Quurty WW/kh STEL/15min STEL/15min OEL mg/m3 ppm ppm ppm ppm OEL IRL 1 oppm ppm ppm spm spm OEL IRL 1 oppm spm	Skin.			VND	11 mg/kg			VND	25 mg/kg
mg/m3ppmmg/m3ppmOELIRL110,9WELUK42-METHOXY-1-METHYLE HT+'L ACETATEThreshold Limit Value. TypeCountryTWA/8hmg/m3ppmmg/m3ppmmg/m3ppmOELEU2.7550550100OELIRL2.74500.95500.95500.95500.95500.95630.95630.95630.95630.95630.95630.635mg/rNormal value for the terrestrial compartment Normal value for fresh water sediment Normal value for fresh water sediment 		BILIZED)							
OELIRL10,9TLV-ACGIHUK4Controperation of the second se	Туре	Country	TWA/8h		STEL/15min				
Tu-AcGin10.9WELUK4Set Set Set Set Set Set Set Set Set Set			mg/m3	ppm	mg/m3	ppm			
WEL UK 4 ZHETHOXY-1-METHYLET-KETATE Treshold Limit Value. Qounty 1000 STEL/15/min Type Qounty 1000 SKIN	OEL	IRL	1						
ACHETHOXY-1-METHYLETHYLETHYLETHYLETHYLETHYLETHYLETHYL	TLV-ACGIH		1	0,9					
Threshold Limit Value. TypeCountryTWA/8hSTEL/15minTypepgm3ppmmg/m3ppmOELEU27550500100SKINOELIRL27550500100SKINWELUK27450548100-Predicted no-effect concentration - PNEC.Normal value for the terrestrial compartment release0,29mg/ng/ng/ng/ng/ng/ng/ng/ng/ng/ng/ng/ng/ng	WEL	UK	4						
TypeCountry mg/m3TWA/8hSTEL/15minOELEU27550500100SKINOELIRL27550500100SKINOELUK27450548100SKINPredicted no-effect concentrationVEX7450548100Normal value for the terrestrial concentrationVEXVEXmg/rmg/rNormal value for the terrestrial concentrationVEXSSSmg/rmg/rNormal value for the terrestrial concentrationVEXSSSmg/rmg/rNormal value for the terrestrial concentrationVEXSSSmg/rmg/rNormal value for marine waterVEXSSSmg/rmg/rNormal value for marine water sedimentVEXSSSmg/rmg/rNormal value for marine water sedimentVEXSSSmg/rmg/rNormal value for marine water sedimentVEXSSSmg/rmg/rNormal value of TP microorganismsVEXVEXmg/rmg/rNormal value of the sedimentVEXVEXSSSmg/rNormal value of the		IYL ACETATE							
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OELIRL27550500100SKINWELUK27450548100Predicted no-effect concentrationNormal value for the terrestrial concentrationNormal value for the terrestrial concentrationNormal value for the terrestrial concentrationNormal value for fresh waterNormal value for fresh water in terrestrial concentrationNormal value for fresh water sedimentNormal value for fresh water sedimentNo			mg/m3	ppm	mg/m3	ppm			
WELUK27450548100Predicted no-effect concentrationPNEC.Normal value for the terrestrial compartmentVertice in the second secon	OEL	EU	275	50	550	100	SKIN		
WELUK27450548100Predicted no-effect concentrationPNEC.Normal value for the terrestrial compartmentVertice in the second secon	OEL	IRL	275	50	550	100	SKIN		
Predicted no-effect concentration - PNEC. 0,29 mg/kg Normal value for the terrestrial compartment 0,635 mg/l Normal value in fresh water 0,635 mg/l Normal value in marine water 6,35 mg/l Normal value for the terrestrial compartment release 6,35 mg/l Normal value in marine water 0,0635 mg/l Normal value for fresh water sediment 3,29 mg/kg Normal value of STP microorganisms 100 mg/l Health - Derived no-effect level - DNEL / DMEL Effects on consumers. Effects on southers. Effects on southers. Route of exposure Acute local Acute systemic Chronic local Chronic systemic systemic Oral. VND 1,67 mg/kg ytemic systemic ytemic	WEL								
Normal value for the terrestrial compartment of the terrestrial comparises of terrestria									
Effects on consumers. Effects on workers Route of exposure Acute local Acute systemic Chronic local Chronic systemic Acute local Acute Chronic local Chronic systemic Oral. VND 1,67 mg/kg VND 272 mg/m3	Normal value for the terrestrial co Normal value in fresh water Normal value for water, intermitter Normal value in marine water Normal value for fresh water sedir Normal value for STP microorganis	mpartment nt release nent diment sms	151		0,635 6,35 0,0635 3,29 0,329		mg/ mg/ mg/ mg/ mg/	11 11 11 14g 11	
systemic systemic systemic Oral. VND 1,67 mg/kg Inhalation. VND 33 mg/m3 VND 272 mg/m3		Effects on consumers.				workers			
Oral. VND 1,67 mg/kg Inhalation. VND 33 mg/m3 VND 272 mg/m3	Route of exposure	Acute local	Acute systemic	Chronic local		Acute local		Chronic local	
	Oral.			VND	1,67 mg/kg				
Skin. VND 54,8 mg/kg VND 153,5 mg/kg	Inhalation.			VND	33 mg/m3			VND	272 mg/m3
	Skin.			VND	54,8 mg/kg			VND	153,5 mg/kg

HYDROCARBONS, C10-C13, n-alkanes, isoalkanes, CYCLIC, <2% AROMATIC

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Threshold Limit Value.	Country.	TWA/8h						
Туре	Country	TVVA/8n		STEL/15min				
		mg/m3	ppm	mg/m3	ppm			
TLV-ACGIH		1200	184					
1-METHOXY-2-PROPANOL								
Threshold Limit Value.								
Туре	Country	TWA/8h		STEL/15min				
		mg/m3	ppm	mg/m3	ppm			
OEL	IRL	375	100	568	150			
OEL	EU	375	100	568	150	SKIN		
TLV-ACGIH		369	100	553	150			
WEL	UK	375	100	560	150	SKIN		
Predicted no-effect concentration	- PNEC.							
Normal value for the terrestrial compartment Normal value in fresh water Normal value for water, intermittent release Normal value in marine water Normal value for fresh water sediment Normal value for marine water sediment Normal value of STP microorganisms				2,47 10 100 1 41,6 4,17 100		mg/K mg/l mg/l mg/l mg/l mg/l	-	
Health - Derived no-effect I		MEL						
Route of exposure	Effects on consumers. Acute local	Acute systemic	Chronic local	Chronic	Effects on workers Acute local	Acute	Chronic local	Chronic
Oral.			VND	systemic 3,3 mg/kg		systemic		systemic
Inhalation. Skin.	553,5 mg/m3	VND	VND VND	43,9 mg/m3 18,1 mg/kg	535,5 mg/m3	VND	VND VND	369 mg/m3 50,6 mg/kg

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

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EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

solvent

SECTION 9. Physical and chemical properties.

9.1. Information on basic physical and chemical properties.

Appearance	liguid
Colour	various
Odour	typical of solve
Odour threshold.	Not available.
pH.	Not available.
Melting point / freezing point.	Not available.
Initial boiling point.	> 125 °C.
Boiling range.	Not available.
Flash point.	> 23 °C.
Evaporation Rate	Not available.
Flammability of solids and gases	Not available.
Lower inflammability limit.	Not available.
Upper inflammability limit.	Not available.
Lower explosive limit.	Not available.
Upper explosive limit.	Not available.
Vapour pressure.	Not available.
Vapour density	Not available.
Relative density.	Not available.
Solubility	Not available.
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature.	Not available.
Decomposition temperature.	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidising properties	Not available.

9.2. Other information.

Information not available.

SECTION 10. Stability and reactivity.

10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

1-METHOXY-2-PROPANOL ACETATE: stable but with the air it may slowly develop peroxides that explode with an increase in temperature.

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4-HYDROXY-4-METHYLPENTAN-2-ONE: decomposes at tempratures above 90°C.

1-METHOXY-2-PROPANOL: absorbs and disolves in water and in organic solvents, dissolves various plastic materials; it is stable but with air it may slowly form explosive peroxides.

CYCLOHEXANONE: may condense under the effect of heat to form resinous compounds. Attacks various types of plastic.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

The vapours may also form explosive mixtures with the air.

1-METHOXY-2-PROPANOL ACETATE: may react violently with oxidising agents and strong acids and alkaline metals.

4-HYDROXY-4-METHYLPENTAN-2-ONE: risk of explosion on contact with the air and sources of heat. Can react dangerously with: alkaline metals, amines, oxidising agents, acids.

1-METHOXY-2-PROPANOL: can react dangerously with strong oxidising agents and strong acids.

CYCLOHEXANONE: risk of explosion on contact with: hydrogen peroxide, nitric acid, heat, mineral acids. Can react violently with oxidising agents. Forms explosive mixtures with the air.

10.4. Conditions to avoid.

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

1-METHOXY-2-PROPANOL ACETATE: store in an inert atmosphere, sheletered from moisture because it hydrolises easily. 4-HYDROXY-4-METHYLPENTAN-2-ONE: avoid exposure to light, sources of heat and naked flames.

1-METHOXY-2-PROPANOL: avoid exposure to the air.

CYCLOHEXANONE: avoid exposure to sources of heat and naked flames.

10.5. Incompatible materials.

1-METHOXY-2-PROPANOL ACETATE: oxidising agents, strong acids and alkaline metals. 1-METHOXY-2-PROPANOL: oxidising agents, strong acids and alkaline metals.

10.6. Hazardous decomposition products.

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

SECTION 11. Toxicological information.

11.1. Information on toxicological effects.

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

The introduction of even small quantities of this liquid into the respiratory system in case of ingestion or vomit may cause bronchopneumonia and pulmonary edema.

Acute effects: stinging eyes. Symptoms may include: rubescence, edema, pain and lachrymation.

Vapour inhalation may moderately irritate the upper respiratory trait. Contact with skin may cause slight irritation.

Ingestion may cause health problems, including stomach pain and sting, nausea and sickness.

1-METHOXY-2-PROPANOL ACETATE: the main way of entry is the skin, whereas the respiratory way is less important owing to the low vapour tension of the product. Concentrations above 100 ppm cause eye irritation, nose and oropharynx. At 1000 ppm disturbance in the equilibrium and severe eye irritation is observed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and ocular irritation on direct contact. No chronic effects have been reported in man.

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4-HYDROXY-4-METHYLPENTAN-2-ONE: its acute toxicity is manifested by eye irritation, nose and throat in man at 100 ppm (476 mg/kg) and by pulmonary disorders at 400 ppm. No chronic effects have been reported in man.

1-METHOXY-2-PROPANOL: the main way of entry is the skin, whereas the respiratory way is less important owing to the low vapour tension of the product. Concentrations above 100 ppm cause eye irritation, nose and oropharynx. At 1000 ppm disturbance in the equilibrium and severe eye irritation is observed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and ocular irritation on direct contact. No chronic effects have been reported in man.

HYDROCARBONS, C10-C13, n-alkanes, isoalkanes, CYCLIC, <2% AROMATIC LD50 (Oral). > 5000 mg/kg bw Rat LD50 (Dermal). > 2000 mg/kg bw Rat LC50 (Inhalation). > 50000 mg/m3 8h Rat

ALUMINIUM POWDER (STABILIZED) LC50 (Inhalation). > 5 mg/l Ratto / Rat (4h)

2-METHOXY-1-METHYLETHYL ACETATE LD50 (Oral). > 5000 mg/kg Ratto / Rat LD50 (Dermal). > 2000 mg/kg Ratto / Rat LC50 (Inhalation). > 4345 ppm/6h Ratto / Rat

4-HYDROXY-4-METHYLPENTAN-2-ONE LD50 (Oral). 4000 mg/kg Rat LC50 (Inhalation). > 7600 mg/l Ratto / Rat

1-METHOXY-2-PROPANOL LD50 (Oral). 4016 mg/kg Ratto / Rat LD50 (Dermal). > 2000 mg/kg Ratto / Rat LC50 (Inhalation). 27,596 mg/l/6h Ratto / Rat

CYCLOHEXANONE LD50 (Oral). > 1535 mg/Kg Ratto / Rat LD50 (Dermal). 948 mg/Kg Coniglio / Rabbit LC50 (Inhalation). > 8000 mg/l Ratto / Rat

Aromatic hydrocarbons, C9 LD50 (Oral). > 2000 mg/Kg LD50 (Dermal). > 2000 mg/Kg LC50 (Inhalation). > 5 mg/l

SECTION 12. Ecological information.

This product is dangerous for the environment and the aquatic organisms. In the long term, it have negative effects on aquatic environment. **12.1. Toxicity.**

HYDROCARBONS, C10-C13, n-alkanes, isoalkanes, CYCLIC, <2% AROMATIC LC50 - for Fish. > 1000 mg/l/96h Oncorthyncus mykiss OECD 203 EC50 - for Crustacea. > 1000 mg/l/48h Daphnia magna

2-METHOXY-1-METHYLETHYL ACETATE LC50 - for Fish. 134 mg/l/96h Pesce, Oncorhynchus mykiss OECD 203 EC50 - for Crustacea. > 500 mg/l/48h Daphnia magna EC50 - for Algae / Aquatic Plants.

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 > 1000 mg/l/72h Selenastrum capricornutum OECD 201 Chronic NOEC for Fish. 47,5 mg/l Oryzias latipes 14 gg OECD 204 Chronic NOEC for Crustacea. 100 mg/l Dapnia magna 21 gg OECD 202
4-HYDROXY-4-METHYLPENTAN-2-ONE LC50 - for Fish. > 100 mg/l/96h Fish EC50 - for Crustacea. > 1000 mg/l/48h Daphnia magna
1-METHOXY-2-PROPANOL LC50 - for Fish. > 20800 mg/l/96h Pimephales promelas EC50 - for Crustacea. > 21100 mg/l/48h Daphnia magna, prova statica EC50 - for Algae / Aquatic Plants. > 100 mg/l/72h Scenedesmus subspicatus, prova statica
CYCLOHEXANONE EC50 - for Crustacea. 527 mg/l/48h Fish, Pimephales promelas (96h)
Aromatic hydrocarbons, C9 LC50 - for Fish. > 1 mg/l/96h ALGHE: TOSSICO: 1< LC/EC/IC50 <= 10 mg/l EC50 - for Crustacea. > 10 mg/l/48h INVERTEBRATI ACQUATICI: TOSSICO: 1 < LC/EC/IC50 <= 10 mg/l EC50 - for Algae / Aquatic Plants. > 100 mg/l/72h PESCE: TOSSICO: 1 < LC/EC/IC50 <= 10 mg/l
12.2. Persistence and degradability.
HYDROCARBONS, C10-C13, n-alkanes, isoalkanes, CYCLIC, <2% AROMATIC Rapidly biodegradable.
2-METHOXY-1-METHYLETHYL ACETATE Solubility in water. 198000 mg/l Rapidly biodegradable.
4-HYDROXY-4-METHYLPENTAN-2-ONE Rapidly biodegradable.

1-METHOXY-2-PROPANOL Rapidly biodegradable.

CYCLOHEXANONE Rapidly biodegradable.

Aromatic hydrocarbons, C9 Rapidly biodegradable. **12.3. Bioaccumulative potential.**

2-METHOXY-1-METHYLETHYL ACETATE Partition coefficient: n-octanol/water. 1,2 mg/l

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1-METHOXY-2-PROPANOL

Partition coefficient: n-octanol/water.

-0,43 mg/l

12.4. Mobility in soil.

Information not available.

12.5. Results of PBT and vPvB assessment.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%. **12.6. Other adverse effects.**

Information not available.

SECTION 13. Disposal considerations.

13.1. Waste treatment methods.

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Avoid littering. Do not contaminate soil, sewers and waterways.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information.

These goods must be transported by vehicles authorized to the carriage of dangerous goods according to the provisions set out in the current edition of the Code of International Carriage of Dangerous Goods by Road (ADR) and in all the applicable national regulations. These goods must be packed in their original packagings or in packagings made of materials resistant to their content and not reacting dangerously with it. People loading and unloading dangerous goods must be trained on all the risks deriving from these substances and on all actions that must be taken in case of emergency situations.

Road	and rail transport:			
	ADR/RID Class:	3	UN:	1210
	Packing Group:	Ш		
	Label:	3		
	Nr. Kemler:	30		
	Limited Quantity.	5 L		
	Tunnel restriction code.	(D/E)		
	Proper Shipping Name:	PRINTING I	NK or PRINTING INK RELATED M	IATERIAL
	Special Provision:	640E		
Carria	age by sea (shipping):			
	IMO Class:	3	UN:	1210
	Packing Group:	III		
	Label:	3		
	EMS:	F-E, S-D		
	Marine Pollutant.			

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	Proper Shipping Name:		PRINTING INK or PR	RINTING INK RELATED MATERI	AL
Transport	t by air:				
	IATA:		3	UN:	1210
	Packing Group:		111		
	Label:		3		
	Cargo:				
	Packaging instructions: Pass.:		366	Maximum quantity:	220 L
	Packaging instructions:		355	Maximum quantity:	60 L
	Special Instructions:		A3, A72		
	Proper Shipping Name:		PRINTING INK or PR	RINTING INK RELATED MATERI	AL
SECTIO	NIAE Degulatory	nformation			
SECTION	ON 15. Regulatory i	nformation.			
15.1. Safe	ty, health and environmer	ntal regulations/leg	islation specific for th	ne substance or mixture.	
<u>Seveso ca</u>	ategory.	6			
Restrictions	relating to the product or co	ontained substances	pursuant to Annex XV	II to EC Regulation 1907/2006.	
Product.					
Point.		3 - 40			
<u>Substances</u>	in Candidate List (Art. 59 R	EACH).			
None.					
Substances subject to authorisarion (Annex XIV REACH).					
None.					
Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:					
None.					
Substances subject to the Rotterdam Convention:					
None.					
Substances subject to the Stockholm Convention:					
None.					
Healthcare controls.					
Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.					

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15.2. Chemical safety assessment.

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3	Flammable liquid, category 3
Flam. Sol. 1	Flammable solid, category 1
Acute Tox. 4	Acute toxicity, category 4
Asp. Tox. 1	Aspiration hazard, category 1
Eye Irrit. 2	Eye irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic toxicity, category 2
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H226	Flammable liquid and vapour.
H228	Flammable solid.
H332	Harmful if inhaled.
H304	May be fatal if swallowed and enters airways.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Text of risk (R) phrases mentioned in section 2-3 of the sheet:

R10	FLAMMABLE.
R11	HIGHLY FLAMMABLE.
R20	HARMFUL BY INHALATION.
R36	IRRITATING TO EYES.
R37	IRRITATING TO RESPIRATORY SYSTEM.
R51/53	TOXIC TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.
R52/53	HARMFUL TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.
R65	HARMFUL: MAY CAUSE LUNG DAMAGE IF SWALLOWED.
R66	REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING.
R67	VAPOURS MAY CAUSE DROWSINESS AND DIZZINESS.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road

CAS NUMBER: Chemical Abstract Service Number
 CE50: Effective concentration (required to induce a 50% effect)

- CE NUMBER: Identifier in ESIS (European archive of existing substances)

- CLP: EC Regulation 1272/2008

- DNEL: Derived No Effect Level

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- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- **OEL: Occupational Exposure Level**
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

- 1. Directive 1999/45/EC and following amendments
- 2. Directive 67/548/EEC and following amendments and adjustments
- 3. Regulation (EC) 1907/2006 (REACH) of the European Parliament
- 4. Regulation (EC) 1272/2008 (CLP) of the European Parliament 5. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
- 6. Regulation (EC) 453/2010 of the European Parliament
- 7. Regulation (EC) 286/2011 (II Atp. CLP) of the European Parliament 8. Regulation (EC) 618/2012 (III Atp. CLP) of the European Parliament
- 9. The Merck Index. 10th Edition
- 10. Handling Chemical Safety
- 11. Niosh Registry of Toxic Effects of Chemical Substances
- 12. INRS Fiche Toxicologique (toxicological sheet)
- 13. Patty Industrial Hygiene and Toxicology
- 14. N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition
- 15. ECHA website

FOR PROFESSIONAL USE ONLY

This safety data sheet is prepared in accordance with the instructions provided on the relevant safety data sheets by our suppliers.

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses. Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:

01 / 02 / 07 / 09 / 11 / 12 / 16.